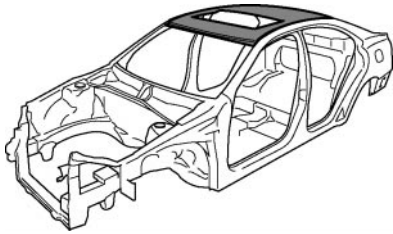


ROOF PANEL (ASSY) : Moon Roof



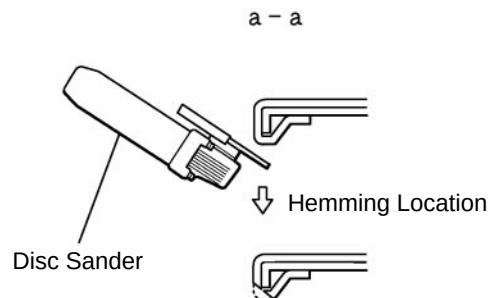
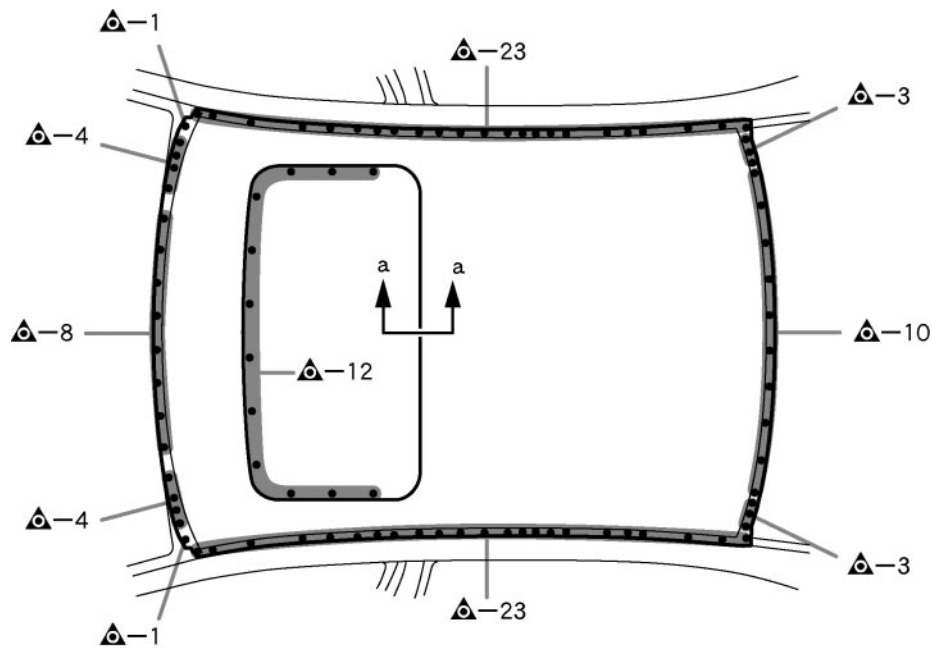
F25924A

Symbol meaning

△ : Remove Weld Points

F25924B

REMOVAL



F25924

INSTALLATION POINT

- 1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- 2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 3 After welding, apply body sealer to the corresponding parts. (See the paint-coating)
- 4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

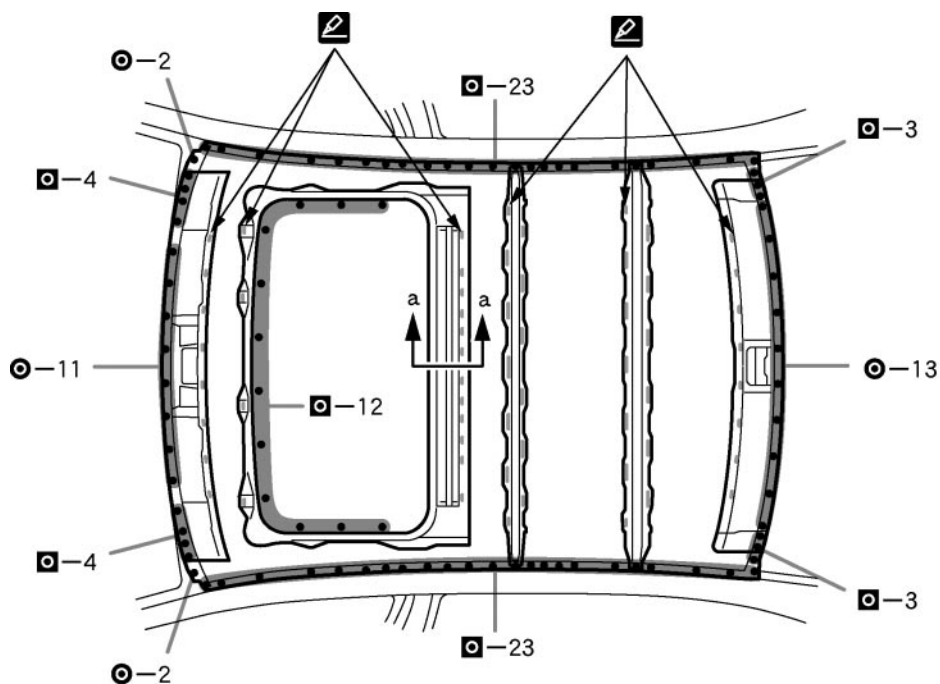
⊙ : Spot Weld

◻ : MIG Plug Weld

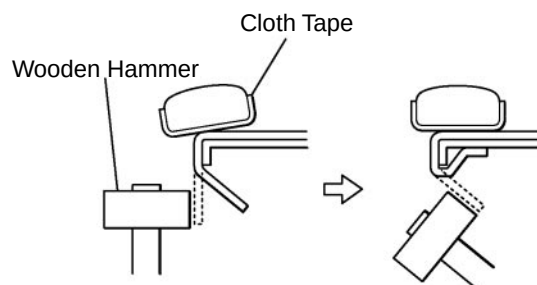
◻ : Body Sealer

F25925B

INSTALLATION



a - a



F25925

INSTALLATION POINT

- 1 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.

HINT:

- 1) Apply just enough sealer for the new parts to make contact.